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## **The POCSO Act, 2012**

### **Section 16 - A person abets an offence,**

who Abement of Firss.. Instigates any person to do that offence; or an offence Secondiy. Engages with more other pe: personsin any for the doing of that offence, if an act or illegal omission takes place in pursuance of that conspiracy, and in order to the doing of that offence; or Thirdly. Intentionally aids, by any act or illegal omission, the doing of that offence. Explanation I. A person who, by wilful misrepresentation, or by wilful concealment of a material fact, which he is bound to disclose, voluntarily causes or procures, or attemptsto cause or procure a thing to be done, is said to instigate the doing of that offence. Explanation II. Whoever, either prior to or atthe time of commission of an act, does anything in order to facilitate the act, thereby thereof, is said to aid the doing of that act. Explanation III! Whoever employ, harbours, receives or transports a child, by meansof threat or use of force or other forms of coercion, abduction, fraud, deception, abuse of power or ofa position, vulnerability or the givingor receiving of payments or benefits to achieve the consent ofa person having control over another person, for the purpose of anyoffence under this Act, is said to aid the doing of that act.